



**Steel Construction Certification Scheme Limited**

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## Welding Certificate

### 2273 – CPR – 0042 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR - 0042.

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.

<b>Manufacturer</b>	<b>The Watson Towers Group</b> incorporating Watson Towers Ltd, Cairnhill Structures Ltd and Cairnhill Framing
<b>Facilities of the Manufacturer</b>	<b>Sun Works, Waverley Street, Coatbridge, ML5 2BE</b>
<b>Standard</b>	<b>BS EN 1090-2:2018</b>
<b>Execution Class</b>	up to <b>EXC 4</b> according to BS EN 1090-2:2018
<b>Welding Process(es)</b>	111 – MMA manual metal arc welding 121 – submerged arc welding with solid wire electrode (partly mechanized) 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode
<b>Base Material(s)</b>	up to and including S355J2 in accordance with BS EN 10025-2 up to and including S355J2W in accordance with BS EN 10025-2 up to and including S460G1 in accordance with BS EN 10025-6 up to and including S460Q1 and S690QL in accordance with BS EN 10025-6 1.4404 and 1.4301 in accordance with BS EN 10088-2 1.4845 in accordance with BS EN 10095.
<b>Responsible Welding Coordinator</b>	Jeff Garner – IWE (up to and including EXC 4)
<b>Alternate</b>	Dale Mooney – SCCS approved (up to and including EXC 2)
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> are implemented.
<b>Date of first issue</b>	<b>May 2013</b>
<b>Date of this issue</b>	<b>26 September 2023</b>
<b>Date of expiry</b>	<b>25 September 2026</b>
<b>Validity Period</b>	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng



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**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI